

Date: Wednesday, 3/14/2007 12:25:03 PM
 User: Kim Johnston

Process Sheet

| | | | | | | |
|-----------------------|---|----------|------------------|----------------------------|--|--|
| Customer | CU-DAR001 Dart Helicopters Services | | Drawing Name | MOUNTING PLATE (204 STEP) | | |
| Job Number | 31186 | | | | | |
| Estimate Number | 11846 | | | | | |
| P.O. Number | N/A | | Part Number | D2349 | | |
| This Issue | 3/14/2007 | S.O. No. | Drawing Number | D2349 REV C | | |
| Prsht Rev. | NC | | Project Number | N/A | | |
| First Issue | N/A | Type | Drawing Revision | C | | |
| Previous Run | N/A | | Material | N/A | | |
| Written By | | | Due Date | 3/21/2007 Qty: 4 Um: Each | | |
| Checked & Approved By | <u>3/14/07.03.14</u> | | | | | |
| Comment | Est. C 02.11.26 Reformat; Added template KJ | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : | |
|---------|-----------------------|--|-------------------|
| 1.0 | M6061T6S080 | 6061-T6 .080 Sheet | |
| | | Comment: Qty.: 0.1457 sf(s)/Unit Total : 0.5830 sf(s) 6061-T6 .080 Sheet Material: 6061-T6, 0.080" Thick (M6061T6S.080) | |
| | | Batch: <u>m4894</u> | <u>ml07/04/24</u> |
| 2.0 | SHEAR | SHEAR | |
| | | Comment: SHEAR Shear blanks as per Dwg D2349 using template D2349T1 | <u>ml07/04/25</u> |
| 3.0 | LARGE FAB 1 | LARGE FABRICATION RESOURCE 1 | |
| | | Comment: LARGE FABRICATION RESOURCE 1 Drill hole as per Dwg D2349 using drilling Jig D2349T1 Deburr | <u>ml07/04/25</u> |
| 4.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 | |
| | | Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 | <u>ml07/04/25</u> |
| 5.0 | QC5 | INSPECT WORK TO CURRENT STEP | |
| | | Comment: INSPECT WORK TO CURRENT STEP | <u>ml07/04/26</u> |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/01/27
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 3/14/2007 12:25:04 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE (204 STEP)

Job Number: 31186

Part Number: D2349

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST27

C. Bozley/26 (4)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

3/14/27

Job Completion



U 3/14/27

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

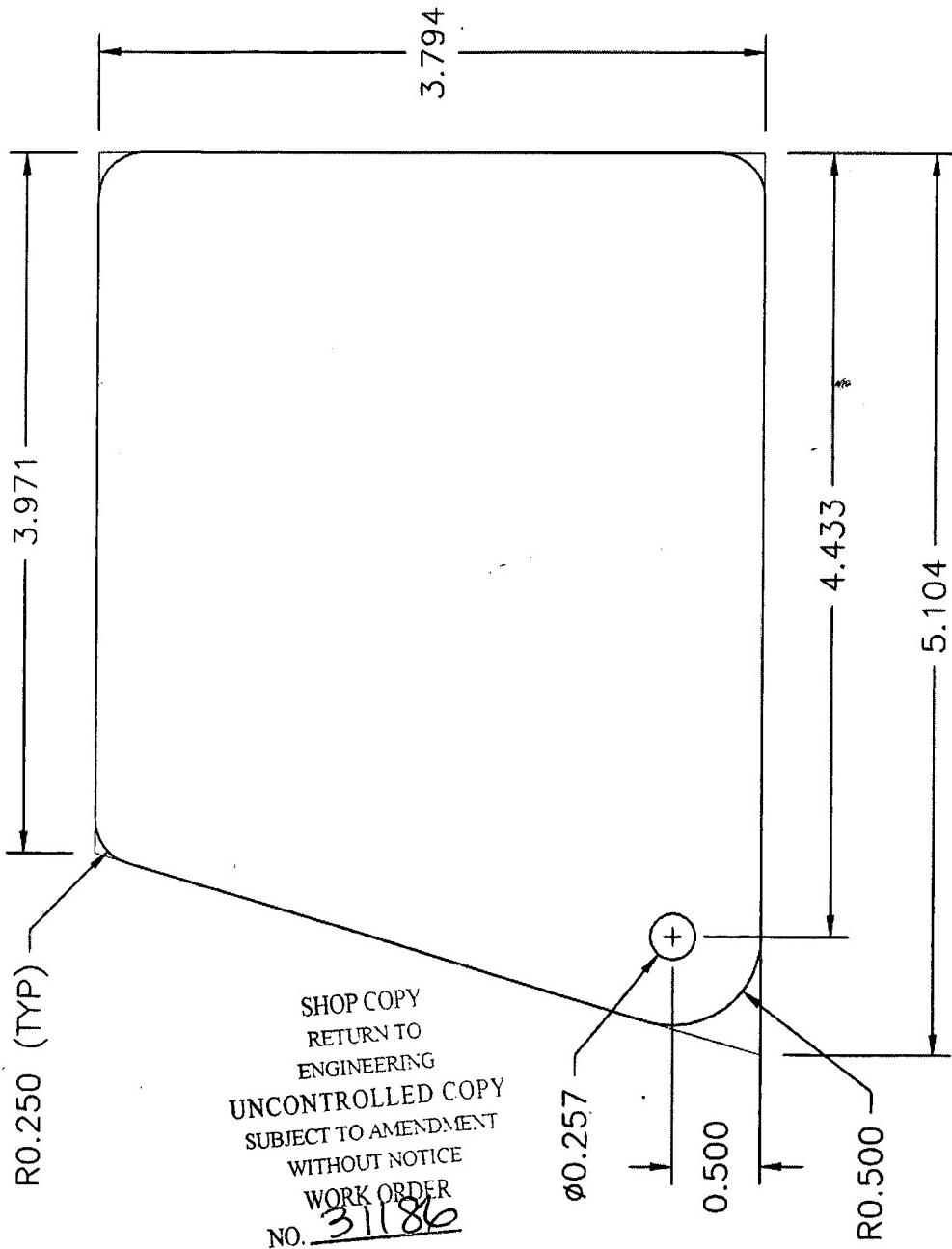
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

DART

| | | | |
|----------------------|--------------------------------|---|------------------------|
| DESIGN BW | DRAWN BY RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>KG</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D2349 | REV. C SHEET 1 OF 1 |
| DATE 99.05.04 | | TITLE MOUNT PLATE | SCALE 1:1 |
| A | 95.11.09 | NEW ISSUE | |
| B | 96.04.03 | RE-DRAWN | |
| C | 99.05.04 | ADDED ACID ETCH AND ALODINE | |

RELEASED
99.05.11 KE


MATERIAL: 6061-T6 (QQ-A-250/11) 0.080 THICK
 FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED